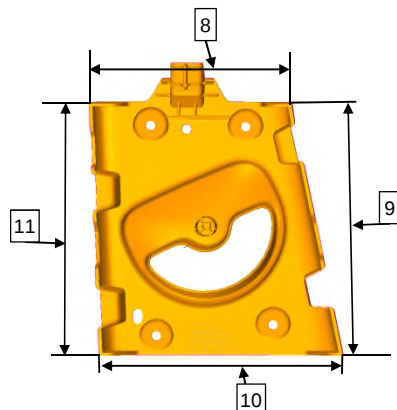
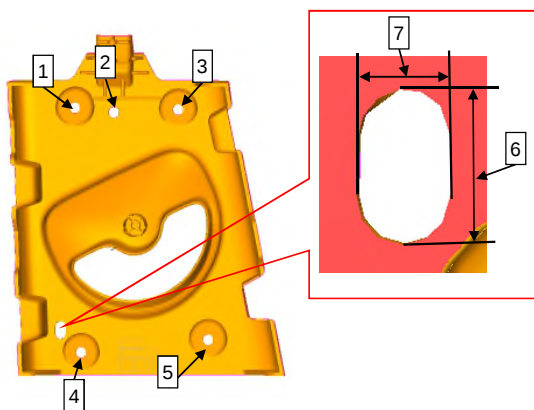


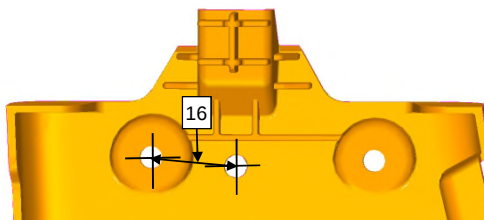
INSPECTION REPORT

R / N Project:				Doc. Ref. No./Ver.: Insp Std / N	
Customer ref:				Doc. Rev. Date:	
				Doc. Origin Date: 27-May-16	
Supplier Name: ABC Mouldings Ltd		Supplier Code: ABC1		E-mail: a.smith@abc.com	
Supplier Plant: NE England		Author: A. Smith		Tel: 0191 123 34567	
Part Name: Moulding A		Control Plan Reference / Version: 1542.1			
Part No. & Issue Level: 01234 56789 XX		Average weight: (0.183) kg Assembled			
Design Level: ABC XXX		Serial / Batch No. / RAN: 00001			
Milestone: SOP		Part production date: 26/06/2018			

No. (match KFD)	Special Character Symbol	Characteristic, Specification and Tolerance	Location	Nominal Dimension (numeric only)	Upper Tolerance	Lower Tolerance (use - sign)	Results (=number,pass,OK)						Conformance		Method of Measurement, Reports, or Comments			
							1	2	3	4	5	6	OK	Not OK				
		Appearance					OK	OK	OK	OK	OK	OK	OK		Visual			
		GENERAL APPEARANCE QUALITY SPECIFICATIONS FOR AUTOMOBILE INTERIOR PARTS																
		Assembled Weight	(g)	128.0	2.0	-2.0	-0.1	-0.2	-0.3	-0.2	-0.2	-0.1	OK		Digital Scales			
		Dimension																
		Hole Size check	1	7.0mm	0.09	-0.09	-0.09	-0.09	-0.09	-0.09	-0.08	-0.09	OK		Digital Vernier			
	2		7.0mm	0.09	-0.09	0.09	0.09	0.08	0.09	0.08	0.08	OK		Digital Vernier				
	3		7.0mm	0.09	-0.09	-0.09	-0.09	-0.09	-0.09	-0.09	-0.09	OK		Digital Vernier				
	4		7.0mm	0.09	-0.09	-0.09	-0.09	-0.09	-0.08	-0.09	-0.09	OK		Digital Vernier				
	5		7.0mm	0.09	-0.09	-0.05	-0.06	-0.06	-0.07	-0.06	-0.06	OK		Digital Vernier				
		Slot size	6	11.8mm	0.11	-0.11	-0.11	-0.11	-0.11	-0.11	-0.11	-0.11	OK		Digital Vernier			
	7		7.2mm	0.09	-0.09	0.02	0.03	0.03	0.03	0.02	0.02	OK		Digital Vernier				
			8	147.5mm	0.43	-0.43	0.36	0.38	0.38	0.36	0.38	0.37	OK		CMM			
	9		197.3mm	0.51	-0.51	0.22	0.24	0.21	0.22	0.22	0.23	OK		CMM				
	10		177.2mm	0.51	-0.51	-0.49	-0.50	-0.48	-0.49	-0.48	-0.50	OK		CMM				
	11		196.6mm	0.51	-0.51	-0.10	-0.08	-0.12	-0.11	-0.10	-0.09	OK		CMM				



Nar` _____	Position _____
Approval signature: _____	Date: _____

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