

KASAI Project: J19X	Nissan Important Part A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> OBD <input type="checkbox"/>	Renault - CSR  S <input type="checkbox"/> 1 <input type="checkbox"/> R <input type="checkbox"/> 2 <input type="checkbox"/>	Doc Ref. No. / Ver.: J19X / 1 Doc. Rev. Date: Doc. Origin Date:
Supplier Name: BURTON POWER LTD.	Supplier Code: A18456	E-mail: JOE.BLOGGS@.....COM	
Supplier Plant Name: WEST MIDLANDS	Author: J. BLOGGS	Tel. No: 1475698745	
Part Name: SIDE-BASE MOULDING	Drawing No: 49874 NX44G-1B		
Part No. & Issue Level: 49874/5 NX44G	Gauge Reference: PG444L		
Design Note No. / DEVO: JES119			

Gauge Specification Sheet

Interface Targets / Proximity Parts & Customer Agreed Check Points:

Specification Details and Appended Support Document References:

Please refer attached file (Process Capability Study Plan)

Measuring / Check Points for Part Gauge (Visual and Coordinate Detail):

Please refer attached file (Gauge Specification)

Please refer attached file (Gauge Specification)

Calibration Frequency:

1time/3years after SOP

Supplier Gauge Specification Approval:

Name: TAKASHI NOZAWA Date: 12/10/2012
Signature: T. Nozawa

Gauge Approval Sheet

KSPQP - GAUGE SPECIFICATION AND APPROVAL SHEET

KASAI Project: J19X		Nissan Important Part A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> OBD <input type="checkbox"/>		Renault - CSR	S <input type="checkbox"/>	1 <input type="checkbox"/>	2 <input type="checkbox"/>	R <input type="checkbox"/>	Doc Ref. No. / Ver.: J19X / 1
									Doc. Rev. Date:
									Doc. Origin Date: 02/12/2013
Supplier Name: BURTON POWER LTD.				Supplier Code: A18456			E-mail: JOE.BLOGGS@.....COM		
Supplier Plant Name: WEST MIDLANDS				Author: J. BLOGGS			Tel. No: 1475698745		
Part Name: SIDE-BASE MOULDING				Drawing No: 49874 NX44G-1B					
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Items	Specification Pedigree / Reference	Required (Yes / No)	Inspection / Buy off Report No./Ref.	Approval (Yes / No)	Comments				
Body / Mating Part Fix Area Identification (Body / Mating Part Recreation in X.Y.Z axis)	gauge inspection report	Yes	GS Sheet	YES	Gauge bought off in Kasai (Japan)				
Key Gauge Tolerances Identification (Mating Part Surfaces, Location Surfaces)	gauge specifications and gauge inspection report	Yes	GS Sheet	YES					
Details of Mating Part "Gap and Flush"	gauge specifications	Yes	GS Sheet	YES					
Gauge Materials Report		No							
Gauge Inspection / Dimensional Report	gauge inspection report	Yes	Gauge Inspection Report _84951 BV81A_LUG SIDE LWR LH_N						
Bias & Linearity Report		No							
Fit & Function Report		No							
Repeatability & Reproducibility Report		No							
Setting Masters Details and References		No							
Gauge Work Instructions Reference Details		No							
Comments:									
Supplier Gauge Approval:					KASAI Acknowledgement:				
Name: TAKASHI NOZAWA Date: 12/10/2012					Name: _____ Date: _____				
Signature: J. nozawa					Signature: _____				
Note: Acknowledgement by KASAI shall not relieve the supplier in any way from its responsibilities.									