


KSPQP - GAUGE SPECIFICATION AND APPROVAL SHEET

KASAI Project: J19X		Nissan Important Part A <input type="checkbox"/> B <input type="checkbox"/> C <input type="checkbox"/> OBD <input type="checkbox"/>		Renault - CSR  S <input type="checkbox"/> R <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/>	Doc Ref. No. / Ver.: J19X / 1
Supplier Name: BURTON POWER LTD.		Supplier Code: A18456		E-mail: JOE.BLOGGS@.....COM	
Supplier Plant Name: WEST MIDLANDS		Author: J. BLOGGS		Tel. No: 1475698745	
Part Name: SIDE-BASE MOULDING		Drawing No: 49874 NX44G-1B			
Part No. & Issue Level: 49874/5 NX44G		Gauge Reference: PG444L			
Design Note No. / DEVO: JES119					

Gauge Specification Sheet

Interface Targets / Proximity Parts & Customer Agreed Check Points:		Specification Details and Appended Support Document References:	
Please refer attached file (Process Capability Study Plan)		Please refer attached file (Gauge Specification)	
Measuring / Check Points for Part Gauge (Visual and Coordinate Detail):			
Please refer attached file (Gauge Specification)			
Calibration Frequency:			
1time/3years after SOP			
Supplier Gauge Specification Approval:			
Name: TAKASHI NOZAWA Date: 12/10/2012			
Signature: <i>T. Nozawa</i>			

Gauge Approval Sheet



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Supplier Name: <u>BURTON POWER LTD.</u>		Supplier Code: <u>A18456</u>		E-mail: <u>JOE.BLOGGS@.....COM</u>			
Supplier Plant Name: <u>WEST MIDLANDS</u>		Author: <u>J. BLOGGS</u>		Tel. No: <u>1475698745</u>			
Part Name: <u>SIDE-BASE MOULDING</u>		Drawing No: _____		49874 NX44G-1B			
Part No. & Issue Level: <u>49874/5 NX44G</u>		Gauge Reference: _____		PG444L			
Design Note No. / DEVO: <u>JES119</u>							

Items	Specification Pedigree / Reference	Required (Yes / No)	Inspection / Buy off Report No./ Ref.	Approval (Yes / No)	Comments
Body / Mating Part Fix Area Identification (Body / Mating Part Recreation in X.Y.Z axis)	gauge inspection report	Yes	GS Sheet	YES	Gauge bought off in Kasai (Japan)
Key Gauge Tolerances Identification (Mating Part Surfaces, Location Surfaces)	gauge specifications and gauge inspection report	Yes	GS Sheet	YES	
Details of Mating Part "Gap and Flush"	gauge specifications	Yes	GS Sheet	YES	
Gauge Approval Activity and Reports	Gauge Materials Report	No			
	Gauge Inspection / Dimensional Report	Yes	Gauge Inspection Report _84951 BV81A_LUG SIDE LWR LH_N		
	Bias & Linearity Report	No			
	Fit & Function Report	No			
	Repeatability & Reproducibility Report	No			
Setting Masters Details and References		No			
Gauge Work Instructions Reference Details		No			
Comments:					

Supplier Gauge Approval: Name: <u>TAKASHI NOZAWA</u> Date: <u>12/10/2012</u> Signature: <u><i>T. Nozawa</i></u>	KASAI Acknowledgement: Name: _____ Date: _____ Signature: _____ Note: Acknowledgement by KASAI shall not relieve the supplier in any way from its responsibilities.
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